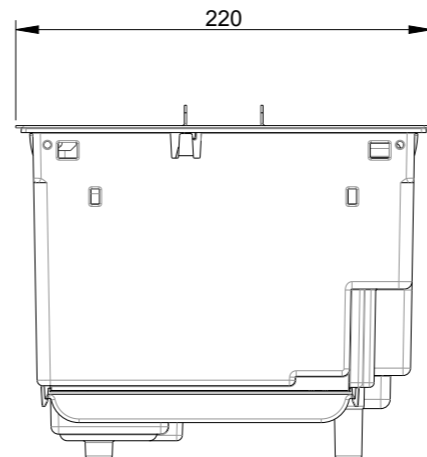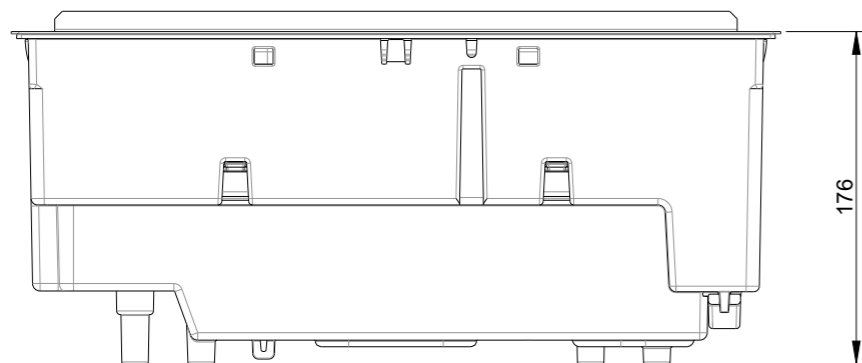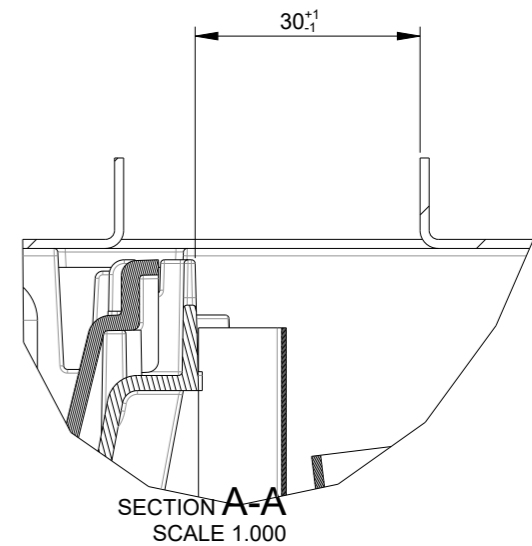407

220

176

30 +1 -1

SECTION A-A
SCALE 1.000

NOTES:
1. ALL LETTERS + SYMBOLS TO BE CLEARLY LEGIBLE WITH CRISP EDGES AND AT A MINIMUM DEPTH OF 0.2mm
2. ENSURE THE METAL FUELBED LID IS EASY TO FIT AND EASY TO REMOVE
3. WITH THE METAL FUELBED LID CENTERED ON THE BASE BODY, THE GAP BETWEEN THE METAL FUELBED AND THE PLASTIC NOZZLE TO BE MAXIMUM 3.5mm

ISSUE	MODIFICATIONS	OCN	APPD	DATE
1	Production Release	-----	AR	09/02/23
2	Fuelbed replaced with metal bed	------	AR	15/02/2023
3	7W decal, 7 button controls cover & 7W switch board replaced with 2W decal, 2 button controls cover & 2W switch board	12032	AR	02/10/23
4	300003098 printed RC number updated.	-----	AR	09/02/24
5	DRAWING UPDATED FOR FUERJ PRODUCTION	-----	HC	24-10-24

NOTES

GLEN DIMPLEX RESEARCH & DEVELOPMENT

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PROJECT   CAS400LED EU

DRAWN BY	DATE	SCALE	HOLE TOL	GEN TOL	TITLE
AR	09/02/2023	0.083	+/-0.05	0 +/-0,4	PRODUCT ASSEMBLY
APP'D BY	DATE	DIM IN	ANGLES	0,0 +/-0,2	
		mm	+/-0.5°	0,00+/-0,1	

NO. OFF:

DO NOT SCALE

IF IN DOUBT ASK

THIRD ANGLE PROJECTION

MATERIAL

FINISH

R.o.H.S. compliant
All materials must comply with the requirements of European Directive 2011/65/EU on the restriction of the use of certain hazardous substances

DRG NO
X-210791

A3

Sht 1 of 2

NO.	PART NO.	DESCRIPTION	QTY
1	100000620	11 YELLOW LED STRIP	1
2	100001188	TRANSDUCER CONE	1
3	100001224	MIST FAN DRIVER BOARD	1
4	300001943	ELEMENT BAFFLE FRONT	1
5	300001971	ELEMENT BAFFLE REAR	1
6	300002497	Motor Cover	1
7	300003098	6 BUTTON LINEAR REMOTE	1
8	300003621	BOTTLE OPTIMYST-03/23755/0	1
9	01/74262/1	2way Controls Cover	1
10	1/110020/0	2 WAY DECAL	1
11	1/40196/0	DOUBLE TAB	1
12	1/67007/0	FILTER	1
13	1/70852/0	GLASS DISC TRANSDUCER	1
14	1/71140/0	FLOAT MAGNET	2
15	1/71819/0	SPEAKER	1
16	1/73975/0	Reed Switch Holder	1
17	1/73991/0	Reed Switch - Max/Min	1
18	1/74041/0	BOTTLE BASE	1
19	1/74042/0	NOZZLE COVER	1
20	1/74256/0	Base Moulding	1
21	1/74257/0	SUMP	1
22	1/74258/0	Duct Cover	1
23	1/74663/0	CATCH BASE	2
24	1/74920/0	CATCH CLAMP	2
25	1/74960/0	9-WAY MODULE WIRE	1
26	2/60424/0	3WAY 10A TERMINAL BLOCK	1
27	2/62581/0	METAL BED S/W ASSY	1
28	23/16766/0	SHORT CORD	1
29	3/21056/0	ON OFF SWITCH	1
30	3/22494/0	CLEANING BRUSH	1
31	3/22881/0	EU CORDSET	1
32	3/23193/0	24V DC MOTOR	1
33	3/23276/1	OSD Board (2)	1
34	3/23416/0	LID ASSY	1
35	3/23466/0	24V DC PSU	1
36	3/23619/0	HEADLESS MODULE	1
37	3/23693/0	EXTRUDED ELEMENT	1
38	3/23759/0	MAIN PCB	1
39	3/24209/0	WIT 11 LED DRIVER	1

SCALE 0.225

THIS DRAWING IS NOT UNDER QC CONTROL

DRAWN BY	AR		A3	TITLE	PRODUCT ASSEMBLY
SERIES					
SERIES DATE					
ISSUE	3			DRG NO	Sht

DRG NO X-210791

OCN	12032
DATE	02/10/23

PROJECT CAS400R